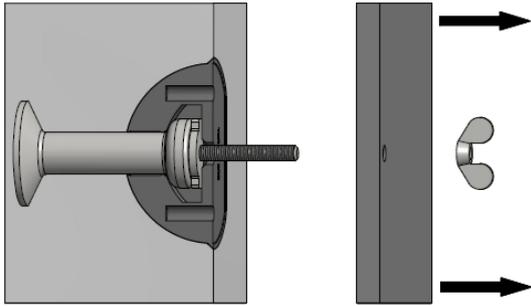




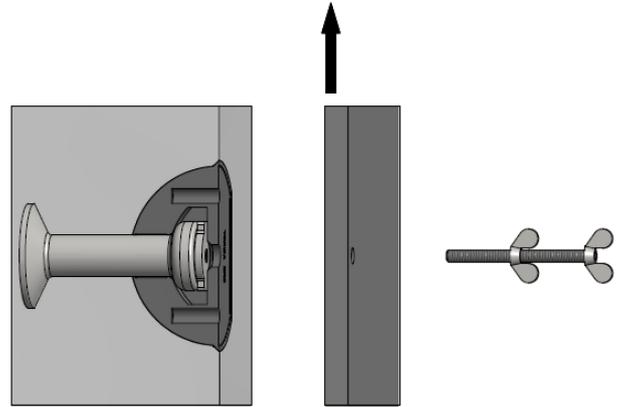
GENERAL INSTRUCTIONS FOR INSTALLATION AND USE

RUBBER RECESS FORMERS

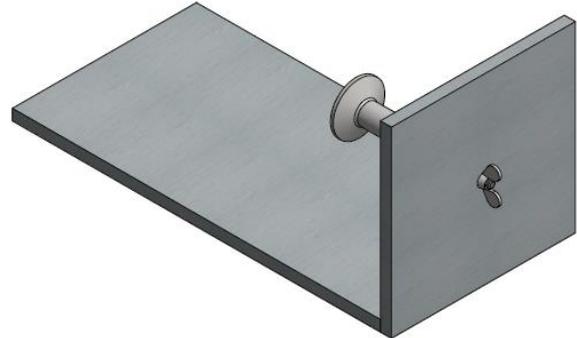
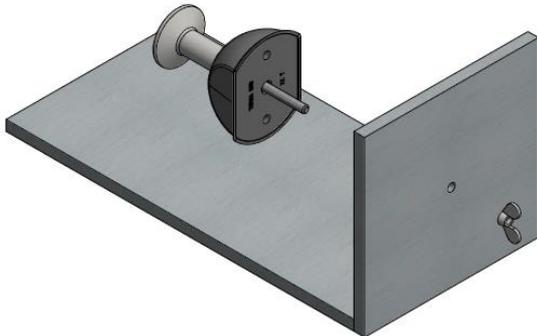
- If the formwork can only be removed sideways, the fixing plate with a threaded rod IPD or IPDV should be used.



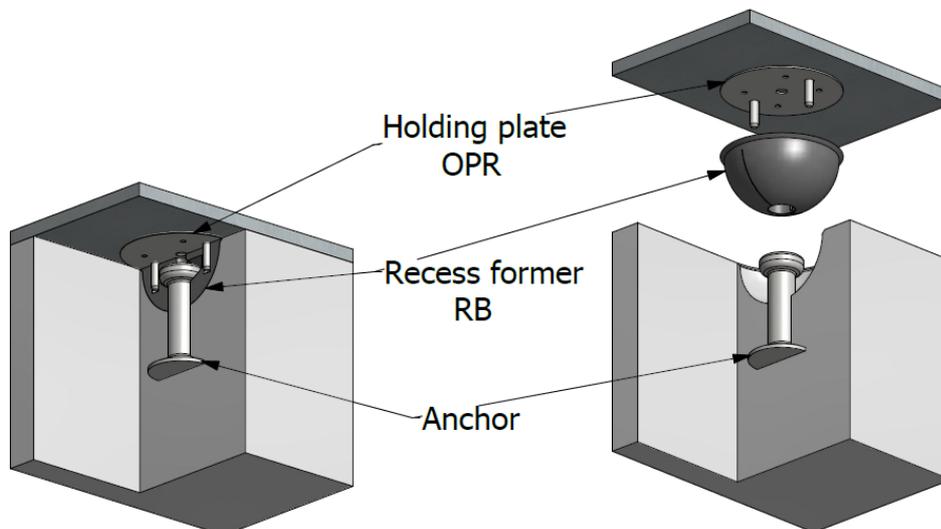
- If the formwork can only be removed vertically, the fixing plate IP in combination with the threaded screw TDV should be used.



- The fixing plate with a threaded rod IPD or IPDV and the anchor are fitted in the opened recess former. The recess former is mounted to the formwork with the wing nut. The nut is then tightened securing the recess former and the anchor firmly in position.

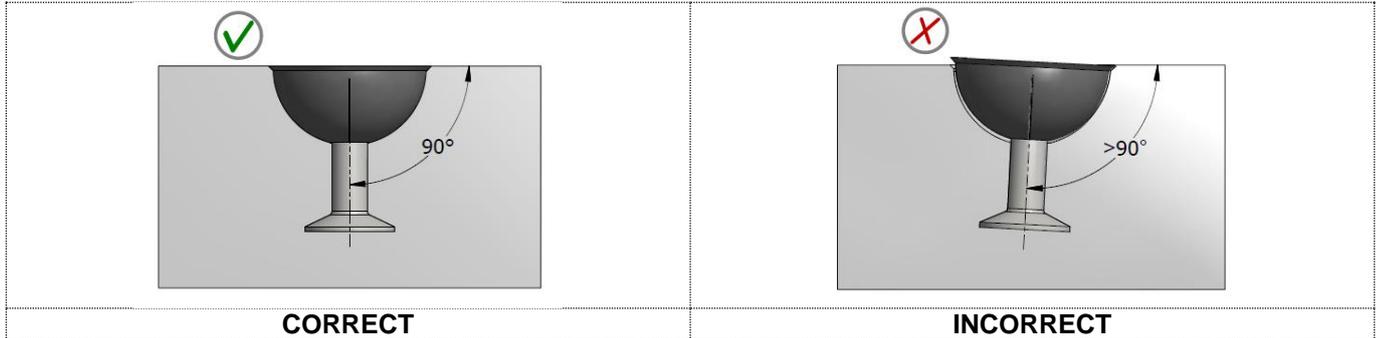


- For wooden formwork, the recess former can be mounted with the OPR mounting plate. The pins on the OPR ensure that the recess former remains closed during the process of pouring concrete. The OPR is mounted on the formwork with nails.



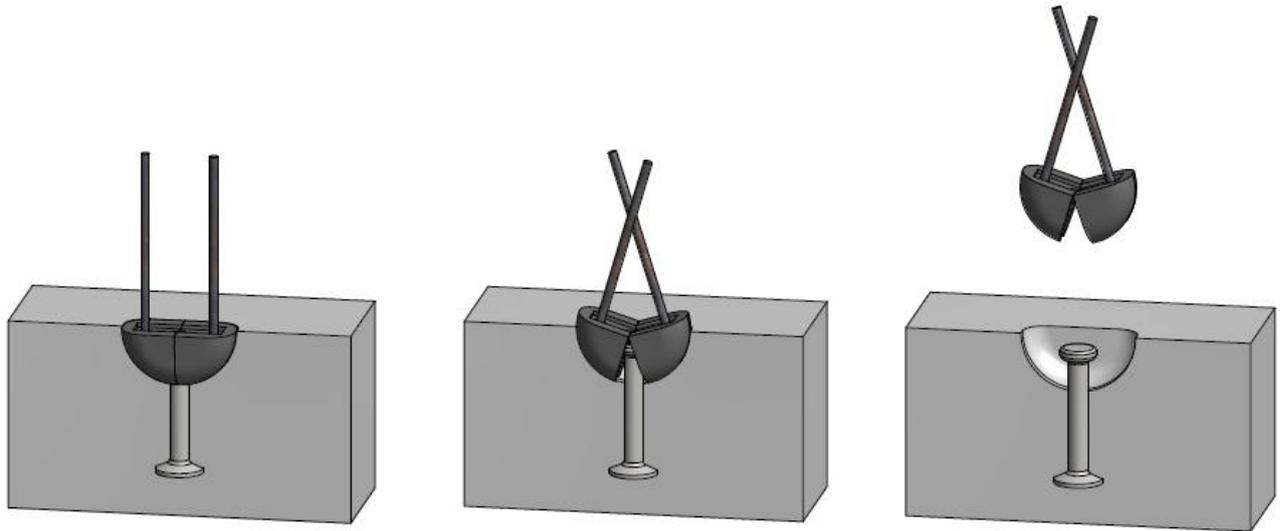


ANCHOR - INSTALLATION



REMOVAL OF THE RUBBER RECESS FORMER

Two pieces of re-bar steel can be inserted in the recess former holes. Using these rods, the former bends open and can be removed from the anchor. Excessive concrete should be removed beforehand. Do not use a hammer or any other tools, as these can damage the recess former.

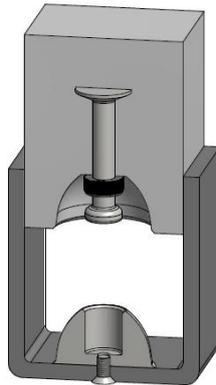
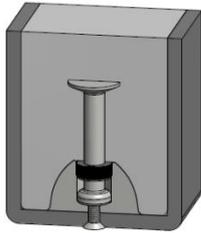


STEEL AND MAGNETIC RECESS FORMER



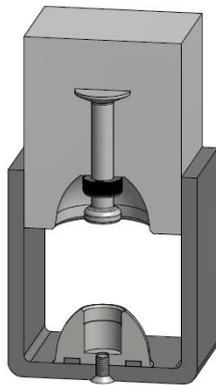
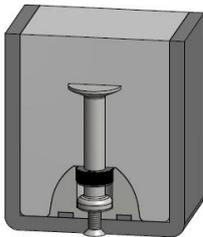


Steel recess former - SBK



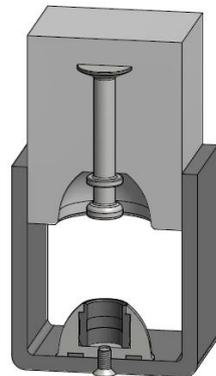
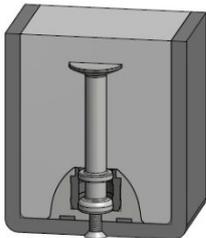
The steel recess formers SBK and SBKM are always used in combination with a rubber ring. The rubber ring ensures that the anchor fits snugly in the former. Moreover, the rubber ring prevents concrete pouring into the recess former. We recommend that both the anchor head and rubber ring be lubricated with formwork oil before installation. When the precast element is lifted out of the mould, the anchor and rubber ring detach themselves easily from the recess former.

Steel recess former with magnets - SBKM



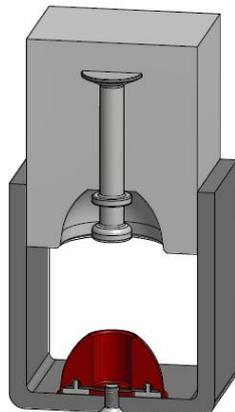
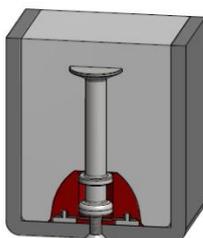
When using the magnetic recess former, it is very important that the surface of the formwork be clean. After de-mould the magnetic former can be removed from the formwork with a screw.

Steel recess former with magnets for P-anchor - SBPM



The SBPM steel recess former with magnets and rubber insert is made of stainless steel W 1.4305 EN 10088 and is used in combination with a P anchor. These recess formers are mostly applied in an upside down position.

Magnetic recess former for P-anchor - MPB



The MPB recess former with magnets is made of polyurethane resin and is used in combination with P anchor. These recess formers are mostly applied in an upside down position.